



INSULATION POWDER

For the Steel Industry





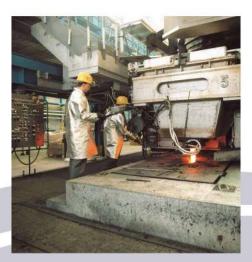
Insulation Powder

Mould flux powder (mould powder, casting powder, mould flux slag) is one of the most influential and critical factors during the continuous casting. Before the development of the synthetic mould powders, rape-seed oil and fly-ash based powders were used to lubricate and protect the melt. However, none of them could work as efficient as the synthetic powders. Today, many types of mould powders with different compositions and shapes are produced to suit the casting of diverse steel grades and sizes. The choice of powder requires a deep knowledge of the casting process, steel composition, desired and feasible preferences and characteristics for the process and product.

Tundish Cover is added on top of the liquid steel in the tundish during casting. Tundish cover is a very important parameter for temperature control during casting. It also protects the liquid steel from atmospheric exposure and can assist in inclusion absorption from liquid steel, and therefore assist in cleaner steel production.

Thermal Ladle Cover is added on top of the liquid steel and slag in the steel ladle. It can be added at any time of the ladle refining process, as required. It forms a thermal barrier on top of the liquid steel, and helps to prevent heat loss, that can lead to increased energy costs, as well as unplanned casting stoppages due to unplanned freezing during long casting sequences. It also improves yield through prevention of large ladle sculls.

After we determine your production conditions and product grade, we provide the exact granular powder while we consider QUALITY, EFFICIENCY and PRICE for OPTIMUM solutions.







This product is a granulated powder for the mould lubrication, avoiding heat loss at the mould and absorbing the inclusions out of the liquid steel. Product Name ALT-KT-01-020 GRANULE

	Unemical And	liysis (iviass /0)	
SiO ₂	29-31.5	F	3-5
CaO	20-23	Li ₂ O	<0.5
MgO	<3	B ₂ O ₃	<0.5
Al_2O_3	5-8		
Fe ₂ O ₃	<3	C _{free}	13-16
MnO ₂	<1	CO ₂	5-7
K ₂ O	<2	H ₂ O	<0.5
Na ₂ O	3-6	LOI	18-21

Chemical Analysis (Mass%)

Measured Physical Properties

Softening point	1110 °C	± 30 °C	
Melting point	1120 °C	±30 °C	
Fluidity point	1145 °C	±30 °C	
Partical size	<500 microns	max 1 mm	
Viscosity	na	dPa*s (Poise)	
Bulk density	0.75 g/cm ³	± 0.1	

Calculated Physical Properties

Basicity (CaO/SiO ₂)	0.7	± 0.05	
	1400 °C	1300 °C	1200 °C
Viscosity dPa*s (Poise)	8.6	19.7	50.7



This product is a granulated powder for the mould lubrication, avoiding heat loss at the mould and absorbing the inclusions out of the liquid steel. Product Name ALT-KT-02-010 GRANULE

	Chemical Analysis (Mass%)					
SiO ₂	38-42	F	4-6			
CaO	23-25.5	Li ₂ O	<0.5			
MgO	<2	B ₂ O ₃	<0.5			
Al ₂ O ₃	8-11					
Fe ₂ O ₃	<3	C _{free}	2-4			
MnO ₂	<1	CO ₂	4-6			
K₂O	<3	H ₂ O	<0.5			
Na ₂ O	5-8	LOI	5.5-8.5			

Measured Physical Properties

Softening point	1080 °C	± 30 °C	
Melting point	1100 °C	±30 °C	
Fluidity point	1120 °C	±30 °C	
Partical size	<500 microns	max 1 mm	
Viscosity	na	dPa*s (Poise)	
Bulk density	0.75 g/cm ³	± 0.1	

Calculated Physical Properties

Basicity (CaO/SiO ₂)	0.65	± 0.05		
	1400 °C	1300 °C	1200 °C	
Viscosity dPa*s (Poise)	8.8	20.2	52.3	



This product is a granulated powder for the mould lubrication, avoiding heat loss at the mould and absorbing the inclusions out of the liquid steel. Product Name ALT-KT-03-010 GRANULE

	Chemical Ana	iysis (iviass /0)	
SiO ₂	32-36	F	6-8
CaO	27-30	Li ₂ O	<0.5
MgO	<3	B ₂ O ₃	<0.5
Al_2O_3	3-6		
Fe ₂ O ₃	<2	C _{free}	2.5
MnO ₂	<1	CO2	5-7
K ₂ O	<3	H ₂ O	<0.5
Na ₂ O	7.5-9.5	LOI	<10

Chemical Analysis (Mass%)

Measured Physical Properties

Softening point	1060 °C	± 30 °C	
Melting point	1085 °C	±30 °C	
Fluidity point	1150 °C	±30 °C	
Partical size	<500 microns	max 1 mm	
Viscosity	na	dPa*s (Poise)	
Bulk density	0.65 g/cm ³	± 0.1	

Calculated Physical Properties

Basicity (CaO/SiO ₂)	0.785	± 0.05	
	1400 °C	1300 °C	1200 °C
Viscosity dPa*s (Poise)	1.2	2.2	4.2



This product is a granulated powder for the mould lubrication, avoiding heat loss at the mould and absorbing the inclusions out of the liquid steel. Product Name ALT-KT-05-005 GRANULE

	Chemical Analysis (Mass%)				
SiO ₂	29-32	F	7-9		
CaO	36-40	Li ₂ O	<1		
MgO	<3	B ₂ O ₃	<0.5		
Al ₂ O ₃	2-4	TiO ₂	<0.5		
Fe ₂ O ₃	<2	C _{free}	2-5		
MnO ₂	<2	CO2	5-8		
K₂O	<3	H ₂ O	<0.5		
Na ₂ O	7-9	LOI	<10		

Measured Physical Properties

Softening point	1050 °C	± 30 °C	
Melting point	1115 °C	±30 °C	
Fluidity point	1150 °C	±30 °C	
Partical size	<500 microns	max 1 mm	
Viscosity	na	dPa*s (Poise)	
Bulk density	0.8 g/cm ³	± 0.1	

Calculated Physical Properties

Basicity (CaO/SiO ₂)	1.25	± 0.05		
	1400 °C	1300 °C	1200 °C	
Viscosity dPa*s (Poise)	0.38	0.58	52.3	



This product is a granulated powder for avoiding heat loss at the tundish and cleaning inclusions through absorption. Product Name ALT-TC-01-020 GRANULE

Chemical Analysis (Mass%)

SiO ₂	36-40	C _{free}	12-16
CaO	6-10	CO2	<3
MgO	<3		
Al ₂ O ₃	9-13	H ₂ O	<0.5
Fe ₂ O ₃	<5	LOI	18-22
Na ₂ O + K ₂ O	<5		

Measured Physical Properties

	Tolerance			
Melting point	1210 °C	± 30 °C		
Partical size	<500 microns	max 1 mm		
Bulk density	0.7 g/cm ³	±0.1		



This product is a granulated powder for avoiding heat loss at the tundish and cleaning inclusions through absorption. Product Name ALT-TC-02-010 GRANULE

Chemical Analysis (Mass%)

Si	O ₂ 46-50	C,	free	12-16
Ca	aO <5			
Mg	gO <2			
AI	O ₃ 18-22	2 H	20 <	0.5
Fe	2 ₂ O ₃ <2	LC	01	18-22
Na	a,0 + K,0 <5			

Measured Physical Properties

Tolerance

Melting point	1220 °C	± 30 °C	
Partical size	<500 microns	max 1 mm	
Bulk density	0.7 g/cm ³	±0.1	



This product is a granulated powder for avoiding heat loss at the tundish and cleaning inclusions through absorption.

Product Name ALT-TC-02-010 MX GRANULE

Chemical Analysis (Mass%)

SiO ₂	39-47	C _{free}	12-16
CaO	<7	- 118482	
MgO	<2		
Al ₂ O ₃	14-23	H ₂ O	<0.5
Fe ₂ O ₃	<5	LOI	18-22
Na ₂ O +	K_O <5		

Measured Physical Properties

Tolerance

Melting point	1220 °C	± 30 °C	
Partical size	<200 microns		
Bulk density	0.7 g/cm ³	±0.1	



This product is a granulated powder for avoiding heat loss at the tundish and cleaning inclusions through absorption.

Product Name ALT-TC-02-020 GRANULE

Chemical Analysis (Mass%)

SiO ₂	41-45	C _{free}	12-16
CaO	<5		
MgO	<2		
Al_2O_3	15-19	H ₂ O	<0.5
Fe ₂ O ₃	<2	LOI	18-22
Na,O + K,O	<5		

Measured Physical Properties

	Tolerance				
Melting point	1210 °C	± 30 °C			
Partical size	<500 microns				
Bulk density	0.7 g/cm ³	±0.1			



This product is a granulated powder for avoiding heat loss at the tundish and cleaning inclusions through absorption. Product Name ALT-TC-02-020 MX GRANULE

Chemical Analysis (Mass%)

SiO ₂	31.5-39.5	C _{free}	12-16
CaO	<7		
MgO	<2		
Al ₂ O ₃	13-22	H ₂ O	<0.5
Fe ₂ O ₃	<4.5	LOI	20-30
Na,O + K,O	<5		

Measured Physical Properties

	Tolerance				
Melting point	1220 °C	± 30 °C			
Partical size	<200 microns				
Bulk density	0.75 g/cm ³	±0.1			



This product is a granulated powder for avoiding heat loss at the tundish and cleaning inclusions through absorption. Product Name ALT-TC-03-01 MX GRANULE

Chemical Analysis (Mass%)

SiO ₂	32-42		
CaO	32-45		
MgO	5-15		
Al_2O_3	7-16	H ₂ O	<0.5
Fe ₂ O ₃	<1.5	LOI	<2
Na ₂ O + K ₂ O	<1		

Measured Physical Properties

	Tolerance				
Melting point	1300 °C	± 50 °C			
Partical size	<200 microns				
Bulk density	0.7 g/cm ³	±0.1			



THERMAL LADLE COVER PRODUCT SPECIFICATION

This product is a powder for decreasing the heat loss from the ladle.

Product Name ALT-PT-01-005 GRANULE

Chemical Analysis (Mass%)

SiO ₂	47-52	TiO ₂	
CaO	10-14	C _{free}	2-4
MgO	<5		
Al ₂ O ₃	10-15	H ₂ O	<0.5
Fe ₂ O ₃	<7.5	LOI	<5
Na ₂ O + K ₂ O	<3		

Measured Physical Properties

	Tolerance				
Melting	point 1220 °C	± 30 °C			
Partical	size <200 mi	crons			
Bulk der	nsity 0.8 g/cm	1 ³ ±0.1			



THERMAL LADLE COVER PRODUCT SPECIFICATION

This product is a powder for decreasing the heat loss from the ladle.

Product Name ALT-TC-02-020 MX GRANULE

Chemical Analysis (Mass%)

SiO ₂	45-48	TiO ₂	<1
CaO	9.5-11.5	C _{free}	5-6.5
MgO	2.5-4.5		
Al ₂ O ₃	11-13		
Fe ₂ O ₃	4.5-6	H ₂ O	<0.5
Na ₂ O + K ₂ C	<5	LOI	<7

Measured Physical Properties

Tolerance			
Melting point	1220 °C	± 30 °C	
Partical size	<200 microns		
Bulk density	0.75 g/cm ³	±0.1	











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